

Assembling the F-140R



- * To ensure that you assemble this unit correctly, please read this manual carefully before you begin assembly. Keep this manual nearby for reference when needed.
- * Keep this unit horizontal when lifting it during assembly or transport.
- * Be careful not to pinch your hands or drop this unit on your foot during assembly or transport.
- * You must obtain the assistance of at least one additional person when assembling or transporting this unit.
- * Keep small parts such as screws, stabilizers, and cord clamps out of the reach of small children to ensure that these items are not swallowed accidentally.
- * The screwdriver needed for assembly is not included. You will need to provide a Phillips screwdriver of the appropriate size for the screws.
- * You should initially tighten each screw loosely before tightening them to their final position. Start by tightening the screws until they are approximately half hidden. Do not use a power screwdriver when tightening the screws to their final position. Doing so may strip the threads.
- * Tighten the screws firmly, and place the unit at a location that is level and sure to remain stable. Never place the unit on a shag carpet. If you do so, the pedal may be unstable, causing damage.
- * Do not place the body of the piano directly on the floor. Doing so will damage the jacks and holders on the bottom of the piano, and also damage the bottom panel case.

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Check the Parts

- 1 Piano main unit
- 2 Side board (left)
- 3 Side board (right)
- 4 Rear board
- 5 Pedal board
- 6 Screws (6 x 18 mm): 6 pcs.
- 7 Screws (5 x 20 mm): 6 pcs.
- 8 Screws (4 x 14 mm): 6 pcs.
- 9 Screws (4 x 16 mm): 2 pcs.
- 10 Stabilizers (left/right)
- 11 Cord clamp: 2 pcs.
- 12 Headphone hook: 1 pcs.

1. Take the side board (right) and side board (left) out of the package, and position the side board packing material together to create a work surface.

2. Take the piano main unit out of the package, remove the protective mat that surrounds it, and spread the mat out over your work surface.

* Do not yet remove the protective material that is attached to the left and right of the piano main unit. If you remove this protective material and place the unit on the floor, protruding parts on the unit may scratch the floor, or the parts themselves may be damaged.

3. Remove the protective material attached to the left and right of the piano main unit, and stand it upright on your work surface.

* The protective sheet that is wrapped around the piano main unit must not be removed until you connect the pedal cord (step 9). Removing the protective sheet before that time will allow the keyboard cover to open, which may be hazardous.

* Avoid grasping the unit by the keyboard lid when lifting it.

4. Attach the side board (right) and side board (left) to the piano main unit, and use the screws (6 x 18 mm) to fasten them provisionally.

Screws (6 x 18 mm): use four screws

If you find that it's hard to get the screws to enter their holes, try pushing the piano in the direction shown by the arrow; you should then be able to fasten the screws.

5. Attach the rear board to the side boards, and use the screws (5 x 20 mm) to fasten it provisionally.

Avoid scratches!

Screws (5 x 20 mm): use six screws

6. Place the unit upright, and attach the stabilizers to the side boards.

* Securely fasten the stabilizers to their final tightness at this time.

Screws (4 x 14 mm): use six screws

Stabilizers
Right Left

7. Attach the pedal board, and provisionally fasten it using the screws (6 x 18 mm).

Avoid scratches!

Screws (6 x 18 mm): use two screws

Placing the pedal board (as seen from the side)

Pedal board

Metal parts

8. Securely tighten each screw (twelve locations) in the order of the side boards, rear board, and pedal board.

Do not allow a gap between the side board and the main unit.

9. Connect the AC adapter to the DC In connector on the back of the piano, and connect the pedal cord to the Pedal connector. Attach the cord clamps to fasten the pedal cord and the AC adaptor cord (two locations).

DC In
Use Roland PDP10H adaptor only.

Pedal

10. Use screws (4 x 16 mm) to fasten the headphone hook.

Screws (4 x 16 mm): use two screws

11. Connect the supplied AC adaptor and power cord.

Power cord

To AC outlet

Place the AC adaptor so the side with the indicator faces upwards and the side with textual information faces downwards. The indicator will light when you plug the AC adaptor into an AC outlet.

When moving the unit
If you need to move the unit, close the keyboard cover and disconnect the AC adaptor. With at least one other person helping you, lift the unit horizontally and carry it, taking care not to pinch your hands or drop the unit on your feet.

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